1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite® Clear Silicone Sealant
Product type/use: Silicone
Restriction of Use: None identified
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

IDH number: 908570
Item number: 013080803

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING: CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage: Not prescribed
Disposal: Not prescribed


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon dioxide</td>
<td>7631-86-9</td>
<td>5 - 10</td>
</tr>
<tr>
<td>Triacetoxyethylsilane</td>
<td>17689-77-9</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Methylsilanetriyl triacetate</td>
<td>4253-34-3</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.
4. FIRST AID MEASURES

**Inhalation:**
Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.

**Skin contact:**
Wipe off paste with paper towel or cloth. Wash with soap and water. If symptoms develop and persist, get medical attention.

**Eye contact:**
Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.

**Ingestion:**
Do not induce vomiting. If a person feels unwell or symptoms of skin irritation appear, consult a physician.

**Symptoms:**
See Section 11.

5. FIRE FIGHTING MEASURES

**Extinguishing media:**
Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:**
Wear self contained breathing apparatus.

**Unusual fire or explosion hazards:**
In case of fire, keep containers cool with water spray.

**Hazardous combustion products:**

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**
Do not allow product to enter sewer or waterways.

**Clean-up methods:**
Scrape up as much material as possible. Spilled material will solidify. Store in a partly filled, closed container until disposal. Maintain good ventilation for large spills.

7. HANDLING AND STORAGE

**Handling:**
Avoid contact with eyes, skin and clothing. Do not handle contact lenses until all sealant has been removed from hands. Residual sealant may transfer to lenses and cause eye irritation.

**Storage:**
Store in a dry area below 90° F. Keep container closed.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon dioxide</td>
<td>6 mg/m3 TWA</td>
<td>20 MPPCF TWA</td>
<td>None</td>
<td>3 mg/m3 TWA Respirable fraction.</td>
</tr>
<tr>
<td>Triacetoxyethyilsilane</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Methylsilanetriyl triacetate</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:**
Ensure adequate ventilation, especially in confined areas. Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

**Respiratory protection:**
Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:**
Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

**Skin protection:**
Chemical resistant, impermeable gloves.

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Product name: Loctite® Clear Silicone Sealant
9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Paste
Color: Translucent
Odor: Acetic acid
Odor threshold: Not available.
pH: Not available.
Vapor pressure: < 10 mm hg (20 °C (68°F))
Boiling point/range: Not available.
Melting point/ range: Not available.
Specific gravity: 1.01 at 20 °C (68°F)
Vapor density: Heavier than air.
Flash point: > 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower: 4 %
Flammable/Explosive limits - upper: 19.9 %
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not available.
Solubility in water: Not determined
Partition coefficient (n-octanol/water): Not available.
VOC content: 3.0 %; 30 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: Will not occur.
Incompatible materials: Oxidizing agents.
Reactivity: Not available.
Conditions to avoid: Prolonged heating at temperatures above 150 °C. Exposure to moisture.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. May cause respiratory tract irritation.

Skin contact: Causes skin irritation.
Eye contact: Causes serious eye irritation.
Ingestion: May cause gastrointestinal tract irritation if swallowed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon dioxide</td>
<td>Oral LD50 (Rat) = &gt; 22,500 mg/kg</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Mouse) = &gt; 15,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>Triacetoxyethilsilane</td>
<td>None</td>
<td>No Target Organs</td>
</tr>
<tr>
<td>Methylsilanetriyl triacetate</td>
<td>None</td>
<td>Irritant, Allergen</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon dioxide</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Triacetoxyethilsilane</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Methylsilanetriyl triacetate</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>
12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal. Cured rubber can be incinerated or landfilled following EPA and local regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2, 3, 8, 11, 15

Prepared by: Product Safety and Regulatory Affairs
Issue date: 03/11/2020

IDH number: 908570  Product name: Loctite® Clear Silicone Sealant
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