



Revision Number: 003.1

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1. PRODUCT AND COMPANY IDENTIFICATION

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|-------------------------------|--|---------------------|---------------|
| Product name: | LOCTITE 55 known as Loctite 55 | IDH number: | 483289 |
| Product type: | Sealant | Item number: | 37379 |
| Restriction of Use: | None identified | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: +1 (860) 571-5100 | | |
| One Henkel Way | MEDICAL EMERGENCY Phone: Poison Control Center | | |
| Rocky Hill, Connecticut 06067 | 1-877-671-4608 (toll free) or 1-303-592-1711 | | |
| | TRANSPORT EMERGENCY Phone: CHEMTREC | | |
| | 1-800-424-9300 (toll free) or 1-703-527-3887 | | |
| | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SERIOUS EYE IRRITATION.

| HAZARD CLASS | HAZARD CATEGORY |
|----------------|-----------------|
| EYE IRRITATION | 2A |

PICTOGRAM(S)



Precautionary Statements

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| Prevention: | Wash affected area thoroughly after handling. Wear eye and face protection. |
| Response: | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. |
| Storage: | Not prescribed |
| Disposal: | Not prescribed |

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous Component(s) | CAS Number | Percentage* |
|-----------------------------------|------------|-------------|
| Limestone | 1317-65-3 | 40 - 50 |
| Talc | 14807-96-6 | 1 - 5 |
| Ethene, tetrafluoro-, homopolymer | 9002-84-0 | 0.1 - 1 |
| Quartz (SiO ₂) | 14808-60-7 | 0.1 - 1 |

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention. |
| Eye contact: | Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention. |
| Symptoms: | See Section 11. |

5. FIRE FIGHTING MEASURES

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| Extinguishing media: | Water spray (fog), foam, dry chemical or carbon dioxide. |
| Special fire fighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray. |
| Unusual fire or explosion hazards: | Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers. |
| Hazardous combustion products: | Oxides of carbon. Oxides of silicon. Carbonyl fluoride. Hydrogen fluoride. Formaldehyde. Irritating organic vapours. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. |

7. HANDLING AND STORAGE

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| Handling: | Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8. |
| Storage: | For safe storage, store between 5 °C (41°F) and 30 °C (86°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. |

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous Component(s) | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|-----------------------------------|--|---|-----------|--|
| Limestone | 10 mg/m ³ TWA Total dust. | 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. | None | None |
| Talc | 2 mg/m ³ TWA Respirable fraction. | 20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust. | None | 50 ppm |
| Ethene, tetrafluoro-, homopolymer | None | None | None | 10 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction. |
| Quartz (SiO ₂) | 0.025 mg/m ³ TWA Respirable fraction. | 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.05 mg/m ³ PEL | None | None |

| | |
|--------------------------------|---|
| Engineering controls: | Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits. |
| Respiratory protection: | Use NIOSH approved respirator if there is potential to exceed exposure limit(s). |
| Eye/face protection: | Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available. |
| Skin protection: | Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. The use of polyvinyl chloride gloves is recommended. Nitrile gloves. Neoprene gloves. |

9. PHYSICAL AND CHEMICAL PROPERTIES

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|---|---------------------------------|
| Physical state: | Paste |
| Color: | Opaque, Off white |
| Odor: | Slight, Acrylic |
| Odor threshold: | Not available. |
| pH: | Not available. |
| Vapor pressure: | < 0 mm hg (20 °C (68°F)) |
| Boiling point/range: | 150 °C (302°F) |
| Melting point/ range: | Not available. |
| Specific gravity: | 1.25 |
| Vapor density: | < 1 (Air = 1) |
| Flash point: | > 93 °C (> 199.4 °F) Closed cup |
| Flammable/Explosive limits - lower: | Not available. |
| Flammable/Explosive limits - upper: | Not available. |
| Autoignition temperature: | Not available. |
| Flammability: | Not applicable |
| Evaporation rate: | Not available. |
| Solubility in water: | Partially soluble |
| Partition coefficient (n-octanol/water): | Not available. |
| VOC content: | 1 %; 12.75 g/l |
| Viscosity: | Not available. |
| Decomposition temperature: | Not available. |

10. STABILITY AND REACTIVITY

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| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Irritating organic vapours. |
| Incompatible materials: | Oxidizing agents. Fluorine. Ammonium salts. Heat, sunlight, UV light, contamination or an oxygen free atmosphere. |
| Reactivity: | Not available. |
| Conditions to avoid: | Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. |

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

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| Inhalation: | Inhalation of vapors or mists of the product may be irritating to the respiratory system. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. |
| Skin contact: | May cause skin irritation. |
| Eye contact: | Causes serious eye irritation. |
| Ingestion: | May cause gastrointestinal tract irritation if swallowed. |

| Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects |
|-----------------------------------|-----------------|---|
| Limestone | None | Nuisance dust |
| Talc | None | Irritant, Lung, Some evidence of carcinogenicity |
| Ethene, tetrafluoro-, homopolymer | None | No Target Organs |
| Quartz (SiO ₂) | None | Immune system, Lung, Some evidence of carcinogenicity |

| Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|-----------------------------------|-------------------------------|-----------------|--|
| Limestone | No | No | No |
| Talc | No | Group 2B | No |
| Ethene, tetrafluoro-, homopolymer | No | No | No |
| Quartz (SiO ₂) | Known To Be Human Carcinogen. | Group 1 | No |

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date.

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