



Revision Number: 001.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE PA 6732 BG20KG	IDH number:	2787287
Product type/use:	Hotmelt adhesive	Region:	United States
Restriction of Use:	None identified	Contact information:	
Company address:		Telephone:	+1 (860) 571-5100
Henkel Corporation		MEDICAL EMERGENCY Phone:	Poison Control Center
One Henkel Way			1-877-671-4608 (toll free) or 1-303-592-1711
Rocky Hill, Connecticut 06067		TRANSPORT EMERGENCY Phone:	CHEMTREC
			1-800-424-9300 (toll free) or 1-703-527-3887
		Internet:	www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

MOLTEN ADHESIVE MAY CAUSE SEVERE BURNS.
 STATIC CHARGES GENERATED BY EMPTYING PACKAGE IN OR NEAR
 FLAMMABLE VAPORS MAY CAUSE IGNITION.
 VAPORS ABOVE MOLTEN ADHESIVE MAY CAUSE EYE, SKIN AND
 RESPIRATORY TRACT IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)
None

Precautionary Statements

Prevention:	Not prescribed
Response:	Not prescribed
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
None	None	None

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If symptoms persist, seek medical advice. If not breathing, give artificial respiration.
Skin contact:	Molten adhesive may cause severe burns. Cool skin rapidly with cold water after contact with molten material. Cover affected areas with clean sheeting or gauze and seek immediate medical attention.

Eye contact: If eye contact occurs with molten material immediately cool with water. Do not remove adhesive. Seek medical attention.

Ingestion: Do not induce vomiting. Seek medical advice.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Not available.

Hazardous combustion products: Oxides of carbon, oxides of nitrogen, irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow material to contaminate ground water system.

Clean-up methods: Sweep up spilled material. Avoid creating dust. Keep in suitable and closed containers for disposal.

7. HANDLING AND STORAGE

Handling: Do not place wet or damp solid into melt tank. Follow suggested application temperature. Always be careful around molten material. Avoid skin contact with molten resins. Do not wear contact lenses. Avoid dust formation.

Storage: Keep cool in accordance with information on label and in Technical Data Sheets.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
None	None	None	None	None

Engineering controls: Use adequate ventilation to remove molten vapors or fumes.

Respiratory protection: Solid Resin: Dust safety masks are recommended when the potential for dust inhalation exists. Molten Resin: No personal respiratory protective equipment normally required. Where the potential exists for exposure to decomposition products due to heating or elevated temperatures, wear NIOSH approved respiratory protection as appropriate. Observe OSHA regulations for respirator use (29 CFR 1910.134).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Do not wear contact lenses.

Skin protection: Insulated gloves and long sleeved clothing are strongly recommended when working with molten adhesive.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Solid

Color: Amber

Odor: Typical

Odor threshold: Not available.

pH: Not applicable

Vapor pressure: Not available.

Boiling point/range: Not available.

Melting point/ range:	Not available.
Specific gravity:	0.98
Vapor density:	Not available.
Flash point:	Not available.
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not available.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	0.00 %
Viscosity:	3,500 - 5,500 mPa.s
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Carbon dioxide, carbon monoxide and irritating and/or toxic gases and particulate may be generated by thermal decomposition or combustion.
Incompatible materials:	Acids. Bases. Oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Excessive heat.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Molten adhesive., Skin, Eyes

Potential Health Effects/Symptoms

Inhalation:	Continuous breathing of vapors above molten adhesive may irritate mucous membranes. Dusts from solid adhesive may cause irritation.
Skin contact:	Molten adhesive may cause severe burns. Solid adhesive has no hazards.
Eye contact:	Molten adhesive in eyes will cause severe and permanent damage. Can cause mechanical irritation if dusts are generated.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
None	None	None

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
None	None	None	None

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

Prepared by:	Product Safety and Regulatory Affairs
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