1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 272 Threadlocker High Str/High Temp
IDH number: 232550
Product type: Anaerobic Adhesive
Item number: 27285
Restriction of Use: None identified
Region: United States
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
DANGER: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
TOXIC IF INHALED.
SUSPECTED OF CAUSING CANCER.
MAY CAUSE DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARD CLASS | HAZARD CATEGORY
--- | ---
ACUTE TOXICITY INHALATION | 3
SKIN IRRITATION | 2
EYE IRRITATION | 2A
SKIN SENSITIZATION | 1
CARCINOGENICITY | 2
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | 2

PICTOGRAM(S)

Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not breathe vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propenoic acid, 2-methyl-, (1-methylethylidene)</td>
<td>24448-20-2</td>
<td>70 - 80</td>
</tr>
<tr>
<td>Maleimide resin</td>
<td>3006-93-7</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Hydroxyalkyl methacrylate</td>
<td>27813-02-1</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Cumene hydroperoxide</td>
<td>80-15-9</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>112945-52-5</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Cumene</td>
<td>98-82-8</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>1-Acetyl-2-phenylhydrazine</td>
<td>114-83-0</td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

**Eye contact:** Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.

**Unusual fire or explosion hazards:** Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

**Hazardous combustion products:** Oxides of nitrogen. Oxides of carbon. Irritating vapors.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.
**Clean-up methods:**
Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to
prevent entry into water system; wear full protective equipment during clean-
up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder,
universal binder, sawdust). Scrape up as much material as possible. Store in a
partly filled, closed container until disposal. Refer to Section 8 "Exposure
Controls / Personal Protection" prior to clean up.

---

### 7. HANDLING AND STORAGE

**Handling:**
Use only with adequate ventilation. Prevent contact with eyes, skin and
clothing. Do not breathe vapor and mist. Wash thoroughly after handling.
Keep container closed. Refer to Section 8.

**Storage:**
For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame.
Keep container tightly closed until ready for use. Keep container dry.

---

### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure
controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propenoic acid, 2-methyl-, (1-</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>methyllethylidene)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Maleimide resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Hydroxyalkyl methacrylate</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>1 ppm TWA 3 ppm STEL</td>
</tr>
<tr>
<td>Cumene hydroperoxide</td>
<td>None</td>
<td>None</td>
<td>1 ppm (6 mg/m3) TWA (SKIN)</td>
<td>None</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.</td>
<td>20 MPPCF TWA 0.8 mg/m3 TWA</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Cumene</td>
<td>50 ppm TWA</td>
<td>50 ppm (245 mg/m3) PEL (SKIN)</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>1-Acetyl-2-phenylhydrazine</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:**
Provide adequate local exhaust ventilation to maintain worker exposure below
exposure limits.

**Respiratory protection:**
Use NIOSH approved respirator if there is potential to exceed exposure
limit(s).

**Eye/face protection:**
Safety goggles or safety glasses with side shields. Full face protection should
be used if the potential for splashing or spraying of product exists. Safety
showers and eye wash stations should be available.

**Skin protection:**
Butyl rubber gloves. Use chemical resistant, impermeable clothing including
gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

---

### 9. PHYSICAL AND CHEMICAL PROPERTIES

| Physical state:                             | Liquid |
| Color:                                     | Red    |
| Odor:                                      | Mild   |
| Odor threshold:                            | Not available. |
| pH:                                        | Not applicable |
| Vapor pressure:                            | < 5 mm hg (80 °F (26.7 °C)) |
| Boiling point/range:                       | Not available. |
Melting point/ range: Not available.
Specific gravity: 1.11
Vapor density: Not available.
Flash point: > 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not available.
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available.
VOC content: 0.19 %; 2.08 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.
Hazardous reactions: Hazardous polymerization may occur in the presence of excess peroxides and metals contamination.
Reactivity: Not available.
Conditions to avoid: Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion
Potential Health Effects/Symptoms

**Inhalation:** Toxic by inhalation. Inhalation of vapors or mists of the product may be irritating to the respiratory system.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** May cause gastrointestinal tract irritation if swallowed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propenoic acid, 2-methyl-, (1-methylhexylidene)</td>
<td>None</td>
<td>Irritant, Allergen</td>
</tr>
<tr>
<td>Maleimide resin</td>
<td>None</td>
<td>No Target Organs</td>
</tr>
<tr>
<td>Hydroxyalkyl methacrylate</td>
<td>None</td>
<td>Irritant, Allergen</td>
</tr>
<tr>
<td>Cumene hydroperoxide</td>
<td>Inhalation LC50 (Mouse, 4 h) = 200 mg/l</td>
<td>Allergen, Central nervous system, Corrosive, Irritant, Mutagen</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>None</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Cumene</td>
<td>Oral LD50 (Rat) = 2.91 g/kg</td>
<td>Central nervous system, Irritant, Lung</td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 1,400 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Inhalation LC50 (Rat, 4 h) = 8000 ppm</td>
<td></td>
</tr>
<tr>
<td>1-Acetyl-2-phenylhydrazine</td>
<td>Oral LD50 (Mouse) = 270 mg/kg</td>
<td>Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>2-Propenoic acid, 2-methyl-, (1-methylhexylidene)</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Maleimide resin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Hydroxyalkyl methacrylate</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Cumene hydroperoxide</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>Reasonably Anticipated to be a Human Carcinogen.</td>
<td>Group 2B</td>
<td>No</td>
</tr>
<tr>
<td>Cumene</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>1-Acetyl-2-phenylhydrazine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. **ECOLOGICAL INFORMATION**

Ecological information: Not available.

13. **DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

14. **TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**

- **Proper shipping name:** RO, Environmentally hazardous substance, liquid, n.o.s.
- **Hazard class or division:** 9
- **Identification number:** UN 3082
- **Packing group:** III
- **DOT Hazardous Substance(s):** alpha,alpha-Dimethylbenzylhydroperoxide
15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: Immediate Health, Delayed Health
CERCLA/SARA Section 311/312: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9).
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)
California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Prepared by: Product Safety and Regulatory Affairs
Issue date: 01/19/2018

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