1. PRODUCT AND COMPANY IDENTIFICATION

Product name: EPOXY PUTTY RESIN  
Product type: Epoxy adhesive  
IDH number: 2036798  
Restriction of Use: None identified  
Region: United States  
Company address: Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067  

2. HAZARDS IDENTIFICATION

WARNING: CAUSES SKIN IRRITATION. MAY CAUSE AN ALLERGIC SKIN REACTION. CAUSES SERIOUS EYE IRRITATION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
</tbody>
</table>

Precautionary Statements

Prevention: Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
</table>

IDH number: 2036798  
Product name: EPOXY PUTTY RESIN
<table>
<thead>
<tr>
<th>Material</th>
<th>ID</th>
<th>Concentration Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfate (1:1) dihydrate</td>
<td>10101-41-4</td>
<td>70 - 80</td>
</tr>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>25068-38-6</td>
<td>10 - 20</td>
</tr>
<tr>
<td>Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2,2'-(1-methylethylidene)bis(4,1-phenyleneoxymethylene)bis[oxirane] MG=1150</td>
<td>25036-25-3</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Butene, homopolymer</td>
<td>9003-29-6</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Poly[(oxy(methyl-1,2-ethanediyl)-a-(oxiranylmethyl)-w-(oxiranylmethoxy)]</td>
<td>26142-30-3</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:**
If inhaled, immediately remove the affected person to fresh air. If symptoms develop and persist, get medical attention.

**Skin contact:**
Immediately wash skin thoroughly with soap and water. If symptoms develop and persist, get medical attention.

**Eye contact:**
In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

**Ingestion:**
Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. Get immediate medical attention.

**Symptoms:**
See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:**
Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:**
Wear self-contained breathing apparatus. Wear self-contained breathing apparatus.

**Unusual fire or explosion hazards:**
May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

**Hazardous combustion products:**
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons. Oxides of nitrogen.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:**
Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up. Do not allow product to enter sewer or waterways.

**Clean-up methods:**
Scrape up spilled material and place in a closed container for disposal. Dispose of according to Federal, State and local governmental regulations.
7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not breathe fumes or dust from this material. Keep out of the reach of children.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfate (1:1) dihydrate</td>
<td>10 mg/m³ TWA Inhalable fraction.</td>
<td>5 mg/m³ PEL Respirable fraction. 15 mg/m³ PEL Total dust.</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Phenol, 4,4'-(1-methylethyldiene)bis-(2,2'-(1-methylethyldiene)bis(4,1-phenyleneoxymethylene))bis[oxirane] MG=1150</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Butene, homopolymer</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Poly[(oxy(methyl-1,2-ethanediyl)], a-[(oxiranylmethyl)-w-(oxiranylmethoxy)]-</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Phenol polymer with formaldehyde, glycidyl ether</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:** Ventilation should effectively remove and prevent buildup of any dust generated from the handling of this product.

**Respiratory protection:** When dusts or thermal processing fumes are generated and ventilation is not sufficient to effectively remove them, appropriate NIOSH/MSHA approved respiratory protection must be provided.

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- **Physical state:** Solid
- **Color:** Blue
- **Odor:** Characteristic
- **Odor threshold:** Not available.
- **pH:** Not available.
- **Vapor pressure:** Not available.
- **Boiling point/range:** Not available.
- **Melting point/ range:** Not available.
- **Vapor density:** Not available.
- **Flash point:** Not applicable
- **Flammable/Explosive limits - lower:** Not available.
- **Flammable/Explosive limits - upper:** Not available.
- **Autoignition temperature:** Not available.
- **Flammability:** Not applicable
### 10. STABILITY AND REACTIVITY

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility in water</td>
<td>Insoluble</td>
</tr>
<tr>
<td>Partition coefficient (n-octanol/water)</td>
<td>Not available</td>
</tr>
<tr>
<td>VOC content</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
</tbody>
</table>

#### Stability
Not available.

#### Hazardous reactions
Will not occur.

#### Hazardous decomposition products
Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

#### Incompatible materials
Keep away from strong oxidizing agents, strong Lewis or mineral acids.

#### Reactivity
Not available.

#### Conditions to avoid
Keep away from heat, ignition sources and incompatible materials.

### 11. TOXICOLOGICAL INFORMATION

#### Relevant routes of exposure
Skin, Inhalation, Eyes, Ingestion
Potential Health Effects/Symptoms

**Inhalation:** May cause nose, throat and lung irritation.

**Skin contact:** Causes skin irritation. May cause allergic skin reaction.

**Eye contact:** Causes serious eye irritation.

**Ingestion:** May be harmful if swallowed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfate (1:1) dihydrate</td>
<td>None</td>
<td>No Data</td>
</tr>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>None</td>
<td>Allergen, Irritant</td>
</tr>
<tr>
<td>Phenol, 4,4'-(1-methylethyliedene)bis-, polymer with 2,2'-(1-methylethyliedene)bis(4,1-phenyleneoxymethylene)bis[oxirane] MG=1150</td>
<td>None</td>
<td>Irritant, Allergen</td>
</tr>
<tr>
<td>Butene, homopolymer</td>
<td>None</td>
<td>No Target Organs</td>
</tr>
<tr>
<td>Poly(oxy(methyl-1,2-ethanediyl)), a-(oxiranylmethyl)-w-(oxiranylmethoxy)-</td>
<td>None</td>
<td>No Data</td>
</tr>
<tr>
<td>Phenol polymer with formaldehyde, glycidyl ether</td>
<td>None</td>
<td>Allergen, Irritant</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium sulfate (1:1) dihydrate</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenol resin</td>
<td>No</td>
<td>No</td>
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<td>No</td>
<td>No</td>
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<tr>
<td>Phenol polymer with formaldehyde, glycidyl ether</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Toxic to aquatic organisms

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of according to Federal, State and local governmental regulations.

**Hazardous waste number:** Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)
Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information
TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis
CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA Section 313: None above reporting de minimis.
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information
CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3,8,9,11,16
Prepared by: Product Safety and Regulatory Affairs
Issue date: 10/24/2018
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