



Revision Number: 007.1

Issue date: 08/06/2019

**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	LOCTITE 243 BO10ML DE/FR/NL	<b>IDH number:</b>	1918244
<b>Product type/use:</b>	Threadlocker	<b>Item number:</b>	SOP
<b>Restriction of Use:</b>	None identified	<b>Region:</b>	United States
<b>Company address:</b>	<b>Contact information:</b>		
Henkel Corporation	Telephone: +1 (860) 571-5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: w www.henkelna.com		

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**WARNING:** CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
SUSPECTED OF CAUSING CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
CARCINOGENICITY	2

**PICTOGRAM(S)**



**Precautionary Statements**

<b>Prevention:</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.
<b>Response:</b>	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
<b>Storage:</b>	Store locked up.
<b>Disposal:</b>	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Tetramethylene dimethacrylate	2082-81-7	10 - 30
Amorphous fumed silica	68611-44-9	1 - 5
Ethene, homopolymer	9002-88-4	1 - 5
Propane-1,2-diol	57-55-6	1 - 5
Cumene hydroperoxide	80-15-9	0.1 - 1
1-Acetyl-2-phenylhydrazine	114-83-0	0.1 - 1
Cumene	98-82-8	0.1 - 1

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
<b>Skin contact:</b>	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Wash clothing before reuse. Get medical attention.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Symptoms:</b>	See Section 11.

### 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic fragments.

### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, saw dust). Store in a partly filled, closed container until disposal.

## 7. HANDLING AND STORAGE

- Handling:** Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Use only with adequate ventilation. Refer to Section 8.
- Storage:** For safe storage, store at or below 38 °C (100.4 °F)  
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Tetramethylene dimethacrylate	None	None	None	None
Amorphous fumed silica	None	0.8 mg/m <sup>3</sup> TWA 20 MPPCF TWA	None	None
Ethene, homopolymer	10 mg/m <sup>3</sup> TWA Inhalable particles. 3 mg/m <sup>3</sup> TWA Respirable particles.	15 MPPCF TWA Respirable fraction. 15 mg/m <sup>3</sup> TWA Total dust. 50 MPPCF TWA Total dust. 5 mg/m <sup>3</sup> TWA Respirable fraction. 5 mg/m <sup>3</sup> PEL Respirable fraction. 15 mg/m <sup>3</sup> PEL Total dust.	None	None
Propane-1,2-diol	None	None	10 mg/m <sup>3</sup> TWA Aerosol.	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m <sup>3</sup> ) TWA (SKIN)	None
1-Acetyl-2-phenylhydrazine	None	None	None	None
Cumene	50 ppm TWA	50 ppm (245 mg/m <sup>3</sup> ) PEL (SKIN)	None	None

- Engineering controls:** Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
- Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
- Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
- Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Butyl rubber gloves. Neoprene gloves. Natural rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

- Physical state:** Liquid
- Color:** Blue
- Odor:** Characteristic
- Odor threshold:** Not available.
- pH:** Not available.
- Vapor pressure:** < 0.1 mm hg (27 °C (80.6 °F))
- Boiling point/range:** > 149 °C (> 300.2 °F)

<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.09
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93 °C (> 199.4 °F)
<b>Flam mable/Explosive limits - lower:</b>	Not available.
<b>Flam mable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flam m ability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	1.09 %; 11.88 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Irritating organic fragments.
<b>Incompatible materials:</b>	Strong oxidizing agents. Reducing agents. Strong alkalis. Oxygen scavengers. Other polymerization initiators. Heavy metals.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

<b>Relevant routes of exposure:</b>	Skin, Inhalation, Eyes, Ingestion
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### Potential Health Effects/Symptoms

**Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.  
**Skin contact:** Causes skin irritation. May cause allergic skin reaction.  
**Eye contact:** Causes serious eye irritation.  
**Ingestion:** May cause gastrointestinal tract irritation if sw allowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Tetramethylene dimethacrylate	None	Irritant, Allergen
Amorphous fumed silica	None	No Target Organs
Ethene, homopolymer	None	No Target Organs
Propane-1,2-diol	Oral LD50 (Rabbit) = 18 g/kg Oral LD50 (Mouse) = 23.9 g/kg Oral LD50 (Rat) = 30 g/kg	Irritant
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
1-Acetyl-2-phenylhydrazine	Oral LD50 (Mouse) = 270 mg/kg	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity
Cumene	Oral LD50 (Rat) = 2.91 g/kg Oral LD50 (Rat) = 1,400 mg/kg	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Tetramethylene dimethacrylate	No	No	No
Amorphous fumed silica	No	No	No
Ethene, homopolymer	No	No	No
Propane-1,2-diol	No	No	No
Cumene hydroperoxide	No	No	No
1-Acetyl-2-phenylhydrazine	No	No	No
Cumene	Reasonably Anticipated to be a Human Carcinogen.	Group 2B	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s.  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**DOT Hazardous Substance(s):** alpha,alpha-Dimethylbenzylhydroperoxide

**International Air Transportation (ICAO/IATA)**

**Proper shipping name:** RQ, Environmentally hazardous substance, liquid, n.o.s. (Fatty acid amide)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III

**Water Transportation (IMO/IMDG)**

**Proper shipping name:** RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acid amide)  
**Hazard class or division:** 9  
**Identification number:** UN 3082  
**Packing group:** III  
**Marine pollutant:** Fatty acid amide

<b>15. REGULATORY INFORMATION</b>
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**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
**TSCA 12 (b) Export Notification:** None above reporting de minimis  
**CERCLA/SARA Section 302 EHS:** None above reporting de minimis.  
**CERCLA/SARA Section 311/312:** Hydroquinone (CAS# 123-31-9). Immediate Health, Delayed Health  
**CERCLA/SARA Section 313:** This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene (CAS# 98-82-8). Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)  
**CERCLA Reportable quantity:**  
**California Proposition 65:** This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

**CEPA DSL/NDL Status:** All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

<b>16. OTHER INFORMATION</b>
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**This safety data sheet contains changes from the previous version in sections: 9**

**Prepared by:** Product Safety and Regulatory Affairs  
**Issue date:** 08/06/2019

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