



Revision Number: 004.1

Issue date: 02/20/2019

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: BONDERITE M-CR 1132 AERO known as ALODINE 1132 TOUCH-N-PREP (EURO) **IDH number:** 1446369

Product type/use: Chromating Products for Metals **Region:** United States

Restriction of Use: None identified **Contact information:**

Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: MAY CAUSE AN ALLERGIC SKIN REACTION.
MAY CAUSE CANCER.

HAZARD CLASS	HAZARD CATEGORY
SKIN SENSITIZATION	1
CARCINOGENICITY	1B

PICTOGRAM(S)



Precautionary Statements

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF exposed or concerned: Get medical attention. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.

Storage: Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Chromium III chromate	24613-89-6	0.1 - 1

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* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation:	If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.
Skin contact:	For skin contact, flush with large amounts of water. Seek immediate medical attention. Remove contaminated clothing and footwear. Discard any shoes or clothing items that cannot be decontaminated.
Eye contact:	In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion:	Get immediate medical attention. DO NOT induce vomiting unless directed to do so by medical personnel.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Use media appropriate for surrounding material.
Special firefighting procedures:	Wear full protective clothing. Wear self-contained breathing apparatus.
Unusual fire or explosion hazards:	This product is an aqueous mixture which will not burn.
Hazardous combustion products:	Irritating and toxic gases or fumes may be released during a fire.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Prevent further leakage or spillage if safe to do so. Wear appropriate protective equipment and clothing during clean-up.
Clean-up methods:	Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not reuse the empty container. For industrial use only.
Storage:	For safe storage, store between 40 °F (4.4 °C) and 104 °F (40°C) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Thaw and mix thoroughly if frozen.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Chromium III chromate	0.0005 mg/m ³ STEL (as Cr(VI)) Inhalable fraction. 0.0005 mg/m ³ STEL (as Cr(VI)) Inhalable fraction. 0.0002 mg/m ³ TWA (as Cr(VI)) Inhalable fraction. (SKIN) (as Cr(VI)) Inhalable fraction. (Dermal sensitization) (Respiratory sensitization)	0.005 mg/m ³ TWA 0.0025 mg/m ³ OSHA_ACT 0.1 mg/m ³ Ceiling	None	None
Chromium phosphate	0.003 mg/m ³ TWA (as Cr(III)) Inhalable fraction. 0.003 mg/m ³ TWA (as Cr(III)) Inhalable fraction. (Respiratory sensitization) (Dermal sensitization)	1 mg/m ³ PEL (as Cr) 0.5 mg/m ³ PEL (as Cr)	None	None

Engineering controls:

Provide local and general exhaust ventilation to effectively remove and prevent buildup of any vapors or mists generated from the handling of this product.

Respiratory protection:

If ventilation is not sufficient to effectively prevent buildup of aerosols, mists or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Eye/face protection:

Wear chemical goggles; face shield (if splashing is possible).

Skin protection:

Chemical resistant, impermeable gloves. Use of impervious apron and boots are recommended.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Yellow green
Odor:	Mild
Odor threshold:	Not available.
pH:	1.95 - 2.25
Vapor pressure:	Not determined
Boiling point/range:	> 100 °C (> 212°F)
Melting point/range:	Not determined
Specific gravity:	1.00 - 1.01 at 60 °F (15.56 °C)
Vapor density:	Not determined
Flash point:	Not applicable
Flammable/Explosive limits - lower:	Not applicable
Flammable/Explosive limits - upper:	Not applicable
Autoignition temperature:	Not applicable
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility in water:	Complete
Partition coefficient (n-octanol/water):	Not available.
VOC content:	Not available.
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	None identified.
Incompatible materials:	Avoid contact with organic materials, oils, greases, and any oxidizable materials.
Reactivity:	Not available.
Conditions to avoid:	Do not allow chemical to dry in the presence of organic materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	This product is irritating to the respiratory system.
Skin contact:	This product may cause irritation to the skin. Product contains chromium, which may cause an allergic skin sensitization reaction. Massive overexposures may lead to kidney failure and death. A component in this product may be absorbed through the skin in harmful amounts.
Eye contact:	This product may be severely irritating to the eyes.
Ingestion:	Acute ingestion may result in mild gastrointestinal distress. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Chromium III chromate	None	Allergen, Irritant, Respiratory
Chromium phosphate	None	Allergen, Irritant, Metabolic, Respiratory

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Chromium III chromate	Known To Be Human Carcinogen.	Group 1	Yes
Chromium phosphate	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Do not empty into drains / surface water / ground water.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations. This chemical contains phosphates. This chemical contains heavy metals.

Hazardous waste number: This product contains chromium which is a hazardous waste (D007).

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): Chromic acid

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s. (Chromium(III)-chromate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Chromium(III)-chromate)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Chromium(III)-chromate

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: Chromium III chromate (CAS# 24613-89-6).

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
Hydrogen fluoride (CAS# 7664-39-3).
Immediate Health, Delayed Health

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Chromium III chromate (CAS# 24613-89-6).
This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Chromium III chromate (CAS# 24613-89-6). Chromium(VI) oxide (CAS# 1333-82-0).

CERCLA Reportable quantity: Chromic acid (CAS# 7738-94-5) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Regulatory Affairs

Issue date: 02/20/2019

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