1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOC PLASTIC BONDR SYR 8P PTB  
IDH number: 1442489  
Product type: Structural adhesive  
Item number: 1363118_AB0311  
Restriction of Use: None identified  
Region: United States

Company address:  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

Contact information:  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HIGHLY FLAMMABLE LIQUID AND VAPOR. 
CAUSES SKIN IRRITATION. 
MAY CAUSE AN ALLERGIC SKIN REACTION. 
MAY CAUSE RESPIRATORY IRRITATION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>FLAMMABLE LIQUID</td>
<td>2</td>
</tr>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
<tr>
<td>SPECIFIC TARGET ORGAN TOXICITY-SINGLE EXPOSURE</td>
<td>3</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Keep away from heat, sparks, open flames, hot surfaces - no smoking. Keep container tightly closed. No release into water. Use explosion-proof equipment. Use non-sparking tools. Take action to prevent static discharges. Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. Take off contaminated clothing. In case of fire: Use foam, dry chemical or carbon dioxide to extinguish.


Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

See Section 11 for additional toxicological information.

### 3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>80-62-6</td>
<td>60 - 70</td>
</tr>
<tr>
<td>Aldehyde-amine condensate</td>
<td>34562-31-7</td>
<td>1 - 5</td>
</tr>
</tbody>
</table>

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

**Eye contact:** Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. If symptoms develop and persist, get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

**Symptoms:** See Section 11.

**Notes to physician:** Treat symptomatically and supportively.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back.


### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Ventilate area. Remove all sources of ignition. Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.

**Clean-up methods:** Refer to Section 8 “Exposure Controls / Personal Protection” prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dispose of according to Federal, State and local governmental regulations.
7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Keep container closed. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Make sure containers are properly grounded before use or transfer of material.

Storage: For safe storage, store at or below 32 °C (89.6 °F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight. Maintain head space in storage containers to support oxygen requirements of the inhibitor(s).

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Methyl methacrylate</td>
<td>50 ppm TWA 100 ppm STEL (Dermal sensitization)</td>
<td>100 ppm (410 mg/m3) PEL</td>
<td>None</td>
<td>50 ppm</td>
</tr>
<tr>
<td>Aldehyde-amine condensate</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Nitrile gloves. Neoprene gloves. Butyl rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid, Paste
Color: Tan, Opaque
Odor: Strong
Odor threshold: Not available.
pH: Not available.
Vapor pressure: Not available.
Boiling point/range: > 100 °C (> 212°F)
Melting point/ range: Not available.
Specific gravity: 0.96
Vapor density: > 1
Flash point: 14 °C (57.2 °F) Setalash Closed Cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Faster than ether., (Ether = 1)
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available.
VOC content: 0.3 %; 2.87 g/l
Viscosity: Not available.
Decomposition temperature: Not available.
## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal conditions of storage and use.

**Hazardous reactions:** Polymerization may occur at elevated temperatures or upon depletion of inhibitor.


**Reactivity:** Not available.

**Conditions to avoid:** Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight. Loss of polymerization inhibitor. Loss of dissolved air. Do not mix in batches greater than 100 grams (0.22 pounds) unless you plan to use immediately.

## 11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**

- **Inhalation:** May cause respiratory tract irritation. Drowsiness. Dizziness.
- **Skin contact:** Causes skin irritation. May cause allergic skin reaction.
- **Eye contact:** May cause eye irritation.
- **Ingestion:** May cause gastrointestinal tract irritation if swallowed.

**Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects**
--- | --- | ---
Methyl methacrylate | Oral LD50 (Rat) = 7,800 mg/kg<br>Oral LD50 (Rabbit) = 6,000 mg/kg<br>Oral LD50 (Rat) = 9,400 mg/kg | Allergen, Irritant, Kidney, Liver, Mutagen, Nervous System, Respiratory
Aldehyde-amine condensate | None | No Records

**Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated)**
--- | --- | --- | ---
Methyl methacrylate | No | No | No
Aldehyde-amine condensate | No | No | No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: D001: Ignitable. It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

<table>
<thead>
<tr>
<th>Proper shipping name:</th>
<th>Adhesives</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard class or division:</td>
<td>3</td>
</tr>
<tr>
<td>Identification number:</td>
<td>UN 1133</td>
</tr>
<tr>
<td>Packing group:</td>
<td>II</td>
</tr>
<tr>
<td>DOT Hazardous Substance(s):</td>
<td>Methyl methacrylate</td>
</tr>
</tbody>
</table>

International Air Transportation (ICAO/IATA)

<table>
<thead>
<tr>
<th>Proper shipping name:</th>
<th>Adhesives</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard class or division:</td>
<td>3</td>
</tr>
<tr>
<td>Identification number:</td>
<td>UN 1133</td>
</tr>
<tr>
<td>Packing group:</td>
<td>II</td>
</tr>
</tbody>
</table>

Water Transportation (IMO/IMDG)

<table>
<thead>
<tr>
<th>Proper shipping name:</th>
<th>ADHESIVES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hazard class or division:</td>
<td>3</td>
</tr>
<tr>
<td>Identification number:</td>
<td>UN 1133</td>
</tr>
<tr>
<td>Packing group:</td>
<td>II</td>
</tr>
</tbody>
</table>

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methyl methacrylate (CAS# 80-62-6).

CERCLA Reportable quantity: Methyl methacrylate (CAS# 80-62-6) 1,000 lbs. (454 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,3

Prepared by: Product Safety and Regulatory Affairs

Issue date: 09/25/2017

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user’s responsibility to determine the suitability of Henkel’s products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel’s products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.