1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOC XTR EPXY 0.85 OZ PT B  
IDH number: 1427687  
Product type/use: Epoxy Hardener  
Item number: 1405603_1295957  
Restriction of Use: None identified  
Region: United States

Company address:  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

Contact information:  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER: HARMFUL IN CONTACT WITH SKIN.  
CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.

HAZARD CLASS | HAZARD CATEGORY
--- | ---
ACUTE TOXICITY DERMAL | 4
SKIN CORROSION | 1B
SERIOUS EYE DAMAGE | 1
RESPIRATORY SENSITIZATION | 1
SKIN SENSITIZATION | 1

PICTOGRAM(S)

Precautionary Statements

Prevention:  
Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, clothing, eye and face protection. In case of inadequate ventilation wear respiratory protection.

Response:  
IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Wash contaminated clothing before reuse.

Storage:  
Store locked up.

Disposal:  
Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

IDH number: 1427687  
Product name: LOC XTR EPXY 0.85 OZ PT B
Hazardous Component(s) | CAS Number | Percentage*
--- | --- | ---
Amine adduct | Proprietary | 30 - 60
Phenol derivative | Proprietary | 10 - 30
N,N'-bis(3-aminopropyl)ethylenediamine | 10563-26-5 | 10 - 30
Aliphatic amines | Proprietary | 10 - 30
Diethyleneetriamine | 111-40-0 | 5 - 10
Modified Amines | Proprietary | 1 - 5
benzyl alcohol | 100-51-6 | 1 - 5
3,6-diazaoctanethylenediamine | 112-24-3 | 1 - 5
Silica, amorphous, fumed, crystal-free | 112945-52-5 | 1 - 5
Bis[(dimethylamino)methyl]phenol | 71074-89-0 | 0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

**Skin contact:** Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.

**Eye contact:** Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

**Ingestion:** DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get medical attention.

**Symptoms:** See Section 11.

### 5. FIRE FIGHTING MEASURES

**Extinguishing media:** Water spray (fog), foam, dry chemical or carbon dioxide.

**Special firefighting procedures:** Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Unusual fire or explosion hazards:** In case of fire, keep containers cool with water spray.


### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

**Environmental precautions:** Do not allow product to enter sewer or waterways.

**Clean-up methods:** Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water.

### 7. HANDLING AND STORAGE

**Handling:** Keep away from heat, spark and flame. Wash thoroughly after handling. Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Keep container closed.

**Storage:** Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amine adduct</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Phenol derivative</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>N,N'-bis(3-aminopropyl)ethylenediamine</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Aliphatic amines</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>1 ppm TWA (SKIN)</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Modified Amine</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>benzyl alcohol</td>
<td>None</td>
<td>None</td>
<td>10 ppm (4.420 mg/m3) TWA</td>
<td>None</td>
</tr>
<tr>
<td>3,6-diazaocitanethylenediamin</td>
<td>None</td>
<td>None</td>
<td>1 ppm (6 mg/m3) TWA (SKIN)</td>
<td>None</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.</td>
<td>20 MPPCF TWA 0.8 mg/m3 TWA</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Bis[dimethylamino]methylphenol</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

#### Engineering controls:
Use local exhaust ventilation if the potential for airborne exposure exists.

#### Respiratory protection:
Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

#### Eye/face protection:
Safety goggles or safety glasses with side shields.

#### Skin protection:
Chemical resistant, impermeable gloves. Neoprene, Butyl-rubber, or nitrile-rubber gloves.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

- **Physical state:** Liquid
- **Color:** Transparent, Light amber
- **Odor:** Amine
- **Odor threshold:** Not available.
- **pH:** Not available.
- **Vapor pressure:** Not available.
- **Boiling point/range:** Not available.
- **Melting point/range:** Not available.
- **Specific gravity:** 1
- **Vapor density:** Not available.
- **Flash point:** 100 °C (212°F) ; Estimated
- **Flammable/Explosive limits - lower:** Not available.
- **Flammable/Explosive limits - upper:** Not available.
- **Autoignition temperature:** Not available.
- **Flammability:** Not applicable
- **Evaporation rate:** Not available.
- **Solubility in water:** Not available.
- **Partition coefficient (n-octanol/water):** Not available.
- **VOC content:** 0.1 g/l (calculated)
- **Viscosity:** Not available.
- **Decomposition temperature:** Not available.
10. STABILITY AND REACTIVITY

Stability: Stable

Hazardous reactions: Will not occur.

Hazardous decomposition products: None


Reactivity: Not available.

Conditions to avoid: Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion
Potential Health Effects/Symptoms

**Inhalation:** Harmful if inhaled; may cause delayed lung damage. Respiratory tract burns. May cause lung damage. May cause nose, throat and lung irritation. Inhalation of aerosol may cause irritation to the upper respiratory tract. Can cause severe eye, skin and respiratory tract burns. May cause nose, throat, and lung irritation. Inhalation of vapors and/or aerosols in high concentration may cause irritation of respiratory system. May cause central nervous system effects with nausea, dizziness and headache. Severe cases of overexposure can result in respiratory failure. Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction.

**Skin contact:** Harmful in contact with skin. Causes skin burns. May cause central nervous system effects. Headache, nausea, dizziness, confusion, breathing difficulties. May cause allergic skin reaction. Severe cases of overexposure can result in respiratory failure. Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause allergic respiratory reaction.

**Eye contact:** Corneal edema may give appearance of "blue haze" or "fog" around lights. Causes eye burns. May cause blindness. Severe eye irritation.

**Ingestion:** Harmful if swallowed. If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amine adduct</td>
<td>None</td>
<td>No Records</td>
</tr>
<tr>
<td>Phenol derivative</td>
<td>None</td>
<td>Irritant, Allergen, Skin, Corrosive</td>
</tr>
<tr>
<td>N,N'-bis(3-aminopropyl)ethylenediamine</td>
<td>None</td>
<td>No Target Organs</td>
</tr>
<tr>
<td>Aliphatic amines</td>
<td>None</td>
<td>No Data</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>Oral LD50 (Rat) Approximate 1,140 mg/kg</td>
<td>Allergen, Irritant, Eyes</td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 1,080 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 2.33 g/kg</td>
<td></td>
</tr>
<tr>
<td>Modified Amine</td>
<td>None</td>
<td>No Records</td>
</tr>
<tr>
<td>benzyl alcohol</td>
<td>Oral LD50 (Rabbit) = 1,940 mg/kg</td>
<td>Allergen, Central nervous system, Corrosive, Irritant</td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 1,230 - 3,100 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Mouse) = 1,580 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Oral LD50 (Rat) = 3,100 mg/kg</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Dermal LD50 (Rabbit) = 2,000 mg/kg</td>
<td></td>
</tr>
<tr>
<td>3,6-diazaoctanethylenediamin</td>
<td>None</td>
<td>Allergen, Corrosive, Developmental, Irritant, Mutagen</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>None</td>
<td>Nuisance dust</td>
</tr>
<tr>
<td>Bis[(dimethylamino)methyl]phenol</td>
<td>None</td>
<td>No Records</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Amine adduct</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Phenol derivative</td>
<td>No</td>
<td>No</td>
<td>No</td>
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<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Aliphatic amines</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Modified Amine</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>benzyl alcohol</td>
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<td>No</td>
</tr>
<tr>
<td>3,6-diazaoctanethylenediamin</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Silica, amorphous, fumed, crystal-free</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Bis[(dimethylamino)methyl]phenol</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.
13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)
  Proper shipping name: Corrosive liquids, n.o.s. (p-tert Butyl phenol)
  Hazard class or division: 8
  Identification number: UN 1760
  Packing group: III

International Air Transportation (ICAO/IATA)
  Proper shipping name: Corrosive liquid, n.o.s. (p-tert Butyl phenol)
  Hazard class or division: 8
  Identification number: UN 1760
  Packing group: III

Water Transportation (IMO/IMDG)
  Proper shipping name: CORROSIVE LIQUID, N.O.S. (p-tert Butyl phenol)
  Hazard class or division: 8
  Identification number: UN 1760
  Packing group: III

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2, 3, 11

Prepared by: Product Safety and Regulatory Affairs

Issue date: 07/27/2020
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