1. PRODUCT AND COMPANY IDENTIFICATION

Product name: 5 Minute Epoxy Hardener
IDH number: 1071250

Restriction of Use: None identified

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Region: United States

Contact information:
MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711

TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887

Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

**WARNING:**

CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
</tbody>
</table>

**PICTOGRAM(S)**

Precautionary Statements

**Prevention:**
Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

**Response:**
IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

**Storage:**
Not prescribed

**Disposal:**
Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
<tbody>
<tr>
<td>IDH number: 1071250</td>
<td>Product name: 5 Minute Epoxy Hardener</td>
<td></td>
</tr>
</tbody>
</table>
4. FIRST AID MEASURES

Inhalation: Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

Skin contact: Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). Thoroughly clean shoes before reuse. Wash clothing before reuse. If symptoms develop and persist, get medical attention.

Eye contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get immediate medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray.


6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Keep away from heat, spark and flame. Do not breathe gas/fumes/vapor/spray. Avoid contact with eyes, skin and clothing. Keep container closed. Wash thoroughly after handling.

Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,3-bis[3-(dimethylamino)propyl]urea</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
<tr>
<td>Poly[oxy(methyl-1,2-ethanediyl), a-hydro-w-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptop</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

**Engineering controls:** Use local exhaust ventilation if the potential for airborne exposure exists.

**Respiratory protection:** Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

**Eye/face protection:** Safety goggles or safety glasses with side shields.

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

- **Physical state:** Viscous, Liquid
- **Color:** Clear
- **Odor:** None
- **Odor threshold:** Not available
- **pH:** 3 - 5
- **Vapor pressure:** Not available
- **Boiling point/range:** > 149 °C (> 300.2 °F)
- **Melting point/range:** Not available
- **Specific gravity:** 1.1000
- **Vapor density:** Not available
- **Flash point:** 257 °C (494.6 °F) no method
- **Flammable/Explosive limits - lower:** Not available
- **Flammable/Explosive limits - upper:** Not available
- **Autoignition temperature:** Not available
- **Flammability:** Not applicable
- **Evaporation rate:** Not available
- **Solubility in water:** Not available
- **Partition coefficient (n-octanol/water):** Not available
- **VOC content:** 0.1 % (value for resin and hardener together)
- **Viscosity:** Not available
- **Decomposition temperature:** Not available

10. STABILITY AND REACTIVITY

- **Stability:** Stable
- **Hazardous reactions:** Will not occur
- **Hazardous decomposition products:** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
- **Reactivity:** Not available
- **Conditions to avoid:** Excessive heat. Store away from incompatible materials.
11. TOXICOLOGICAL INFORMATION

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects/Symptoms**
- **Inhalation:** Inhalation of vapors or mists of the product may be irritating to the respiratory system.
- **Skin contact:** May cause skin irritation.
- **Eye contact:** This product is irritating to the eyes.
- **Ingestion:** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>LD50s and LC50s</th>
<th>Immediate and Delayed Health Effects</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,3-bis[3-(dimethylamino)propyl]urea</td>
<td>None</td>
<td>No Target Organs</td>
</tr>
<tr>
<td>Poly[(oxy(methyl-1,2-ethanediyl)], a-hydroxy-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptop</td>
<td>None</td>
<td>No Records</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>NTP Carcinogen</th>
<th>IARC Carcinogen</th>
<th>OSHA Carcinogen (Specifically Regulated)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,3-bis[3-(dimethylamino)propyl]urea</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
<tr>
<td>Poly[(oxy(methyl-1,2-ethanediyl)], a-hydroxy-hydroxy-, ether with 2,2-bis(hydroxymethyl)-1,3-propanediol (4:1), 2-hydroxy-3-mercaptop</td>
<td>No</td>
<td>No</td>
<td>No</td>
</tr>
</tbody>
</table>

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

**Hazardous waste number:** It is the responsibility of the user to determine if an item is hazardous as defined in the Resource Conservation and Recovery Act (RCRA) at the time of disposal. Product uses, transformations, mixtures, processes, etc., may render the resulting material hazardous, under the criteria of ignitability, corrosivity, reactivity and toxicity characteristics of the Toxicity Characteristics Leaching Procedure (TCLP) 40 CFR 261.20-24.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

**U.S. Department of Transportation Ground (49 CFR)**
- **Proper shipping name:** Not regulated
- **Hazard class or division:** None
- **Identification number:** None
- **Packing group:** None

**International Air Transportation (ICAO/IATA)**
- **Proper shipping name:** Not regulated
- **Hazard class or division:** None
- **Identification number:** None
- **Packing group:** None
15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis.

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 3

Prepared by: Donna Houston, Regulatory Affairs Specialist

Issue date: 01/10/2017

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