1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite Epoxy Heavy Duty Resin
IDH number: 1071248
Product type: 2-Component epoxy adhesive
Restriction of Use: None identified
Region: United States

Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
WARNING: CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.

<table>
<thead>
<tr>
<th>HAZARD CLASS</th>
<th>HAZARD CATEGORY</th>
</tr>
</thead>
<tbody>
<tr>
<td>SKIN IRRITATION</td>
<td>2</td>
</tr>
<tr>
<td>EYE IRRITATION</td>
<td>2A</td>
</tr>
<tr>
<td>SKIN SENSITIZATION</td>
<td>1</td>
</tr>
</tbody>
</table>

PICTOGRAM(S)

Precautionary Statements

Prevention: Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.

Response: IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Not prescribed
Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.


See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>CAS Number</th>
<th>Percentage*</th>
</tr>
</thead>
</table>

IDH number: 1071248

Product name: Loctite Epoxy Heavy Duty Resin
Epichlorohydrin-4,4’-isopropylidene diphenol resin

25068-38-6

90 - 100

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If symptoms develop and persist, get medical attention.
Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothes. If symptoms develop and persist, get medical attention.
Eye contact: In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.
Ingestion: DO NOT induce vomiting unless directed to do so by medical personnel. If symptoms develop and persist, get medical attention.
Symptoms: See Section 11.
Notes to physician: Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water Spray
Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards: In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Wear appropriate protective equipment and clothing during clean-up. Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.
Clean-up methods: Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of according to Federal, State and local governmental regulations.

7. HANDLING AND STORAGE

Handling: Do not breathe gas/fumes/vapor/spray. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Keep container closed.
Storage: Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

<table>
<thead>
<tr>
<th>Hazardous Component(s)</th>
<th>ACGIH TLV</th>
<th>OSHA PEL</th>
<th>AIHA WEEL</th>
<th>OTHER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Epichlorohydrin-4,4'-isopropylidene diphenoxy resin</td>
<td>None</td>
<td>None</td>
<td>None</td>
<td>None</td>
</tr>
</tbody>
</table>

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection: Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Translucent, Clear
Odor: None
Odor threshold: Not available.
pH: Not available.
Vapor pressure: 0.03 mm hg
Boiling point/range: > 260.2 °C (> 500.4 °F)
Melting point/ range: Not available.
Specific gravity: 1.17
Vapor density: Not available.
Flash point: > 249 °C (> 480.2 °F) Pensky Martens closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.
Flammability: Not applicable
Evaporation rate: Not available.
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available.
VOC content: < 1.0 %; < 10 g/l (value for resin and hardener together) (estimated)
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable
Hazardous reactions: Will not occur.
Hazardous decomposition products: Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.
Reactivity: Not available.
Conditions to avoid: Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes
Potential Health Effects/Symptoms

Inhalation: Mild respiratory tract irritation.
Skin contact: Allergic skin reaction. Moderate skin irritation. Itching. Redness.
Eye contact: Moderate eye irritation. Redness.
Ingestion: Not expected under normal conditions of use.

Hazardous Component(s) | LD50s and LC50s | Immediate and Delayed Health Effects
--- | --- | ---
Epichlorohydrin-4,4'-isopropylidene diphenol resin | None | Allergen, Irritant

Hazardous Component(s) | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated)
--- | --- | --- | ---
Epichlorohydrin-4,4'-isopropylidene diphenol resin | No | No | No

12. ECOLOGICAL INFORMATION

Ecological information: Harmful to aquatic organisms.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorohydrin resin)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Bisphenol-A Epichlorohydrin resin

IDH number: 1071248
Product name: Loctite Epoxy Heavy Duty Resin

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15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date.

Prepared by: Product Safety and Regulatory Affairs
Issue date: 10/05/2018

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